



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2364
Job Sheet 176242



Part No: D2364

Job Qty: 12 ea

Part Name: Deck Plate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/6/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV G IPP REV. E00.06.26 Removed P/O for powder coat EC IPP Rev:F Now On Waterjet 06-07-03
JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/6/18	0.00	0.00	Start Up Waterjet		SL 18/04/20
100	Waterjet	12 pcs		5/6/18	0.00	1.49	Waterjet1		SL 18/04/20
110	QC	12 pcs		5/6/18	0.00	0.00	QC2		SL 18/04/20
120	QC	12 pcs		5/6/18	0.00	0.00	QC8		38
130	Small Fab	12 pcs		5/6/18	0.00	1.19	Small Fab		9-89 DAS
140	QC	12 pcs		5/6/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs		5/6/18	0.00	0.59	HandFinish1		SA 18-04-26
160	Powdercoat	12 pcs		5/6/18	0.00	0.22	Powdercoat4		BR/ BERTS-04-30
170	QC	12 pcs		5/6/18	0.00	0.00	QC3		11 APR 30 2018
180	Packaging	12 pcs		5/6/18	0.00	0.00	Packaging3	st 225 A	8-89 2018-05-01
190	QC21-SA	12 Ea		5/6/18	0.00	0.00	QC21		MAY 02 2018

Part Op 100 - 1-Cut as per Dwg D2364
Descriptions: 130 - 1- Counter sink holes as per dwg D2364
160 - START TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	7.7628 sf (.6469 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	8	125	0

Part Specifications

Specifications could not be found.

Plex 4/19/18 8:22 AM Dart.Gagnon.Michelle

START: 8:05 TEMP: 320° FINISH: 8:35 1138700



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063386



Part: D2364

Job No: 176242

Serial No/Batch: S063386

Revision:

Inspector:

Date: 04/20/18

2711 100AS 001-01
44
QVS
72
36
1.38 DV
36
79

DART AEROSPACE LTD		Work Order: 176242
Description: Litter Deck Plate Kit (350)		Part Number: D2364
Inspection Dwg: D2364	Rev: G	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.624	+/-0.010	6.625	1		12-01	
Ø0.171	+0.005/-0.000	Ø0.171	1			
0.354	+/-0.010	0.359	1			
11.242	+/-0.010	11.25	1			
3.031	+/-0.010	3.036	1			
1.903	+/-0.010	1.909	1			
1.128	+/-0.010	1.130	1			
0.354	+/-0.010	0.360	1			
1.340	+/-0.005	1.341	1			
2.326	+/-0.010	2.325	1			
3.312	+/-0.010	3.315	1			
4.298	+/-0.010	4.299	1			
5.284	+/-0.010	5.286	1			
6.151	+/-0.010	6.154	1			
6.270	+/-0.010	6.269	1			
0.354	+/-0.010	0.355	1			
3.031	+/-0.010	3.033	1			
Ø0.656	+0.005/-0.000	Ø0.656	1			
5.003	+/-0.010	5.006	1			
4.605	+/-0.010	4.608	1			
1.776	+/-0.010	1.775	1			
0.980	+/-0.010	0.981	1			
4.487	+/-0.010	4.488	1			
7.192	+/-0.010	7.193	1			
7.567	+/-0.010	7.568	1			
7.942	+/-0.010	7.948	1			
Ø0.191	+0.005/-0.000	Ø0.192	1			
Ø0.197	+0.005/-0.000	Ø0.197	1			
11.145	+/-0.010	11.147	1			
12.181	+/-0.010	12.184	1			
11.776	+/-0.010	11.778	1			
0.250	+0.005/-0.000	0.250	1			
3.141	+/-0.010	3.144	1			
0.171	+0.005/-0.000	0.173	1		DAS	

Measured by: SC	Checked by: 38	QC Inspector:
Date: 18/04/20	Date: APR 23 2010	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	08.05.28	7.567 dimension revised	KJ/DD	
C	16.05.30	Dimensions revised per Dwg Rev G	KJ	